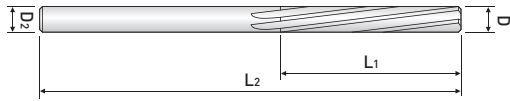




**HELICAL FLUTE REAMERS**



**SHR ...series**



EDP. No.	Dia.	C.L	OAL	SH.Dia.	Z	STOCK
SHR020	2	25	60	4	4	•
SHR025	2.5	25	60	4	4	•
SHR030	3	28	70	4	6	•
SHR035	3.5	30	75	4	6	•
SHR040	4	30	75	4	6	•
SHR045	4.5	35	80	6	6	•
SHR050	5	35	80	6	6	•
SHR055	5.5	35	80	6	6	•
SHR060	6	35	80	6	6	•
SHR065	6.5	45	100	8	6	•
SHR070	7	45	100	8	6	•
SHR080	8	45	100	8	6	•
SHR090	9	50	110	10	6	•
SHR100	10	50	110	10	6	•
SHR110	11	50	120	12	6	•
SHR120	12	50	120	12	6	•

■ Tolerance  $\mu\text{m}=1/1000\text{mm}$

Tolerance \ Dia.	from 1 to 3	over 3 to 6	over 6 to 10	over 10 to 18	over 18 to 30
Cutting Edge(m5)	+6 +2	+9 +4	+12 +6	+15 +7	+17 +8
Shank(h6)	0 -6	0 -8	0 -9	0 -11	0 -13